

# MODEL HS22

## Incremental Optical Encoder



The HS22 series of hollow shaft incremental encoder offers application advantages over conventional optical encoders.

This heavy duty unit is designed for ease of installation to a servo motor, the encoder's flexible coupling fits over the driven motor shaft to provide an accurate, backlash-free method of attachment.

The mounting method eliminates the need for couplings, sprockets, or gearing. The integral flex mount provides for a 20-degree angular adjustment.

Through-shaft or blind shaft configurations of the HS22 encoder are available. Through-shaft units allow for applications where the center of the encoder must be used for transmission of fluids, cabling, or optics. Blind shaft units are designed to mate with shaft lengths of 0.50 to 1.50 inch. Standard outputs for both configurations include: A and B in quadrature with index and optional commutation signals for brushless motor control.

## Specifications

### Mechanical

- Shaft Bore:** 0.500" (standard) 0.375", 0.250", 10mm, 8mm and 6mm available
- Allowable Misalignment:** 0.010 T.I.R. on mating shaft
- Bore Runout:** 0.001" T.I.R.
- Starting Torque at 25°C:** 5-in-oz (max)
- Bearings:** 52100 SAE high carbon steel
- Shaft Material:** 303 stainless steel
- Bearing Housing:** Die cast aluminum with iridite finish
- Cover:** Drawn aluminum with iridite finish
- Bearing Life:**  $7.5 \times 10^9$  revs (50,000 hrs at 2500 RPM)
- Maximum RPM:** 5,000 RPM
- Moment of Inertia:**  $10 \times 10^{-4}$  oz-in-sec<sup>2</sup>
- Weight:** 10 oz (max)

### Electrical

- Code:** Incremental Output Format, 2 channels in quadrature, one cycle (nominal) ungated index (other index options and commutation channels available—consult factory).
- Cycles Per Shaft Turn:** 1 to 2540 (see Table 2 on reverse)
- Supply Voltage:** 5, 12-15, 24-28 VDC
- Current Requirements:** 120 mA typical, 175 mA max
- Output Device:**  
Line Driver 5 – 24 VDC,  $V_{out} = V_{in} - 2$  volts
- Protection Level:** Output short circuit
- Frequency Response:** 100kHz allowable operating speed (RPM) =  $(100\text{kHz}/\text{Resolution}) \times 60$
- Output Termination Pinouts:** See Table 1 on reverse

### Environmental

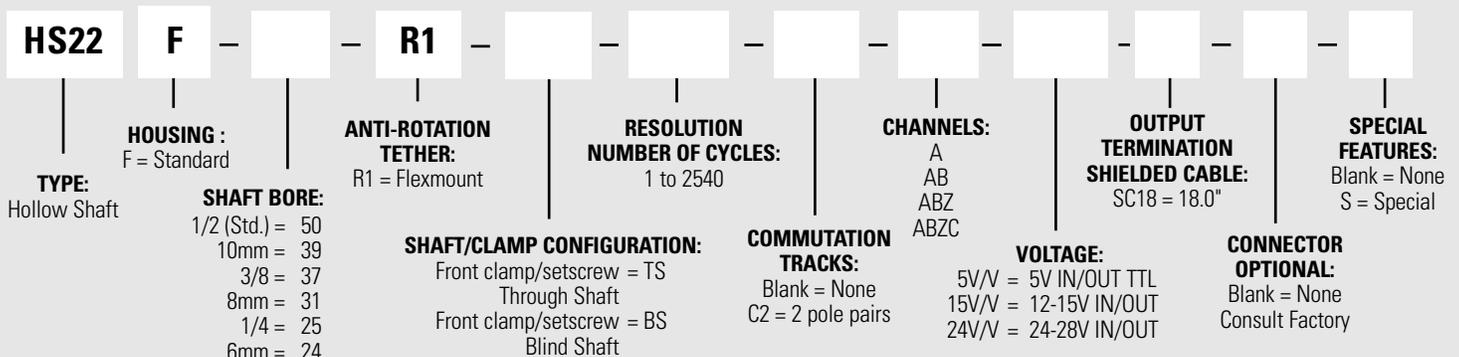
- Enclosure Rating:** NEMA 5 (IP50) for through shaft versions (TS) and NEMA 12 (IP52) for blind shaft (BS) versions
- Temperature:** Operating, 0° to 70° C; extended temperature testing available, -40° to 85°; storage, -20° to 90° C unless extended temperature option called out.
- Shock:** 50 G's for 11 msec duration
- Vibration:** 5 to 2000 Hz @ 10 G's
- Humidity:** 98% RH non-condensing

## HS22 Incremental Ordering Options

For assistance, call 800-350-2727

Use this diagram, working left to right to construct your model number.

**Example:** *HS22F-50-R1-TS-256-ABZC-5V/V-SC18* (one possible configuration of the HS22 Incremental)



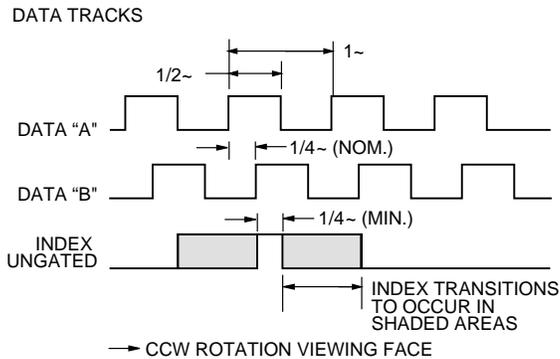
**Table 1 Output Termination Pinouts**

STANDARD INCREMENTAL OUTPUTS		OPTION COMMUTATION OUTPUTS	
COLOR	FUNCTION	COLOR	FUNCTION
YEL	A	GRY	U
WHT/YEL	A/	WHT/GRY	U/
BLU	B	BRN	V
WHT/BLU	B/	WHT/BRN	V/
ORN	Z	VIO	W
WHT/ORN	Z/	WHT/VIO	W/
RED	+V (SUPPLY)		
BLK	0 V (GROUND)		
BARE	SHIELD DRAIN		

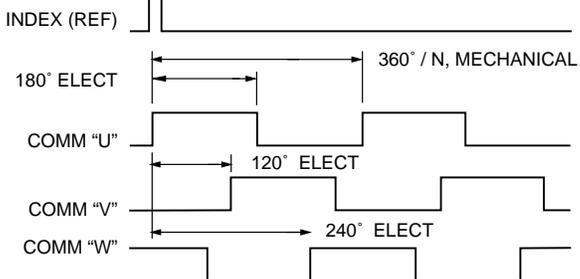
**Table 2 Disc Resolutions (cycles per turn)**

100, 200, 250, 256, 360, 480, 500, 1000, 1024, 1200,  
1440, 1800, 2000, 2048, 2500, 2540

**Figure 1 Output Waveforms**

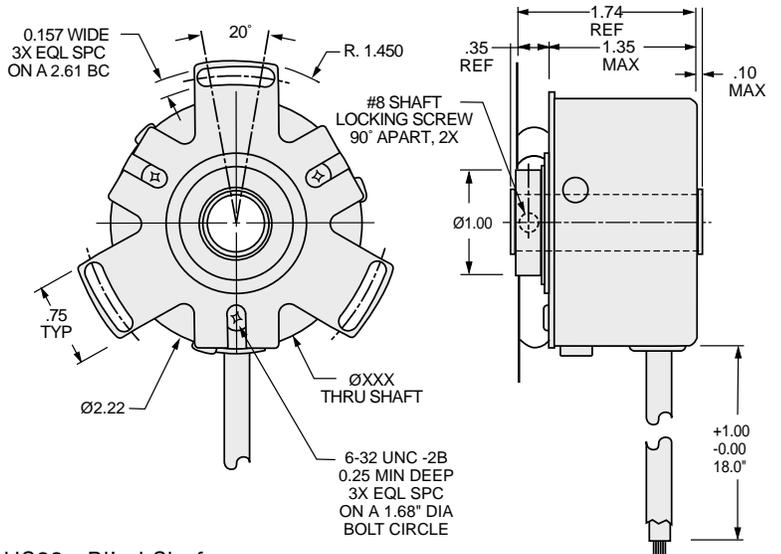


**COMMUTATION TRACKS (3 PHASE, N= NUMBER OF POLE PAIRS)  
(USE N =2 FOR A 4-POLE MOTOR)**



**HS22 Incremental Dimensions**

**HS22 - Through Shaft**



**HS22 - Blind Shaft**

